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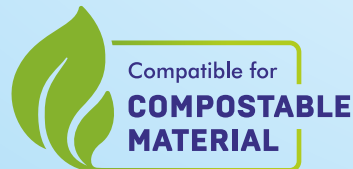
**KEJRIWAL MACHINERIES (P) LTD**  
EST. 1987

Manufacturers of High Speed  
Microprocessor Based Plastic  
Bags Making Machine

# BOTTOM SEALING SERVO NEW

## HIGHLIGHTS:

- Microprocessor controlled.
- Set length on keypad drawn by servo.
- Mark sensor with colour changing light for critical job.
- Sealer/cutter top stop logic. (not in case of power failure)
- Unwind speed synchronized with stroke and size.
- Main speed control by ac frequency drive.
- Magnetic bag guides.



## STANDARD ACCESSORIES:

One antistatic with 4 electrodes, pre settable counter, temp. Controller & electricals housed in a control panel assembly.

## SPECIFICATIONS:

MODEL	BS SRV 600 NEW	BS SRV 700 NEW
MACHINE SIZE	600 mm (23.5")	700 mm (27.5")
MAXIMUM CUT WIDTH	508 mm (20")	610 mm (24")
MAXIMUM CUT LENGTH	1300 mm	1300 mm
MAXIMUM STROKES	165/min	165/min
MAX ROLL DIAMETER	800 mm	800 mm
TOTAL CONNECTED LOAD	4 kw (5.33HP)	4.5 kw (6HP)
OVERALL DIMENSION	W 1237 mm L 3196 mm H 1412 mm	W 1337 mm L 3196 mm H 1412 mm

Also available in 500 mm, 800 mm & 900 mm

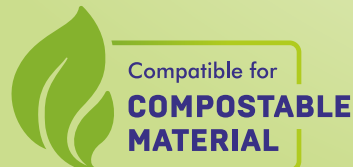
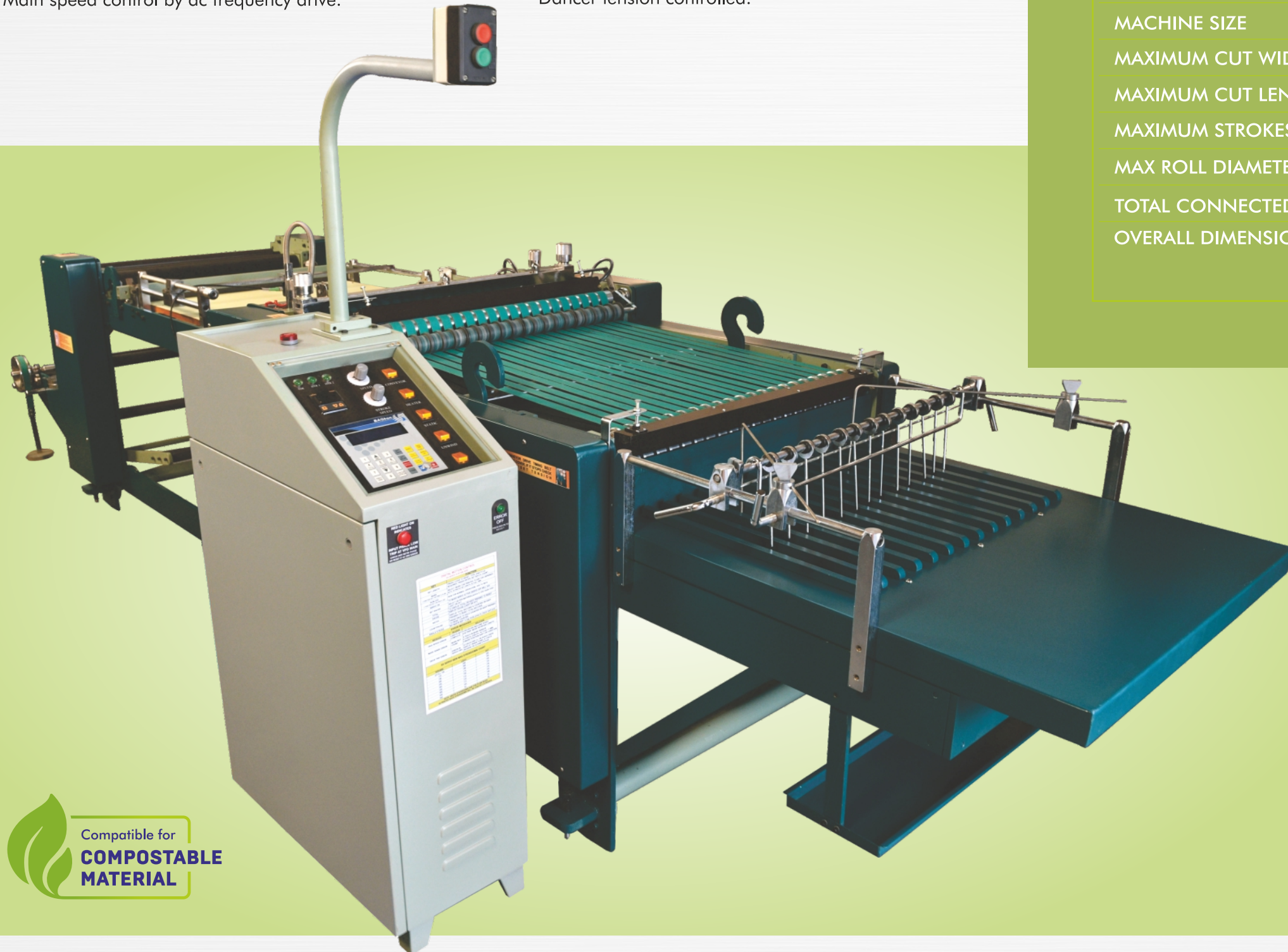
## OPTIONALS

- Punch Options: Online D-Punch / Euro / Butterfly / Round Hole
- Online Side Gusset for Bread Bag
- Perforated sealer for Bread Bag
- Wide width sealer for pouch type seal
- Rotary Knurl Sealing
- Extra Seal Station for specific jobs
- Heated Base for Heavy Gauge Gusseted Bag

# SIDE SEAL SERVO NEW

## HIGHLIGHTS:

- Microprocessor controlled.
- Set length on keypad drawn by servo.
- Mark sensor with colour changing light for critical job.
- Sealer/cutter top stop logic. (not in case of power failure)
- Unwind speed synchronized with stroke and size.
- Main speed control by ac frequency drive.
- Minimum maintenance.
- Vibration free working.
- Easy setting. (all adjustments can be done from outside)
- Conveyor drive by timing belt.
- Dancer tension controlled.



## STANDARD ACCESSORIES:

One antistatic with 4 electrodes, pre settable counter, temp. Controller & electricals housed in a control panel assembly.

## SPECIFICATIONS:

MODEL	SS SRV 600	SS SRV 700	SS SRV 800
MACHINE SIZE	600 mm	700 mm	800 mm
MAXIMUM CUT WIDTH	550 mm	650 mm	750 mm
MAXIMUM CUT LENGTH	600 mm	600 mm	600 mm
MAXIMUM STROKES	210/min	210/min	210/min
MAX ROLL DIAMETER	700 mm	700 mm	700 mm
TOTAL CONNECTED LOAD	4.1 kw	4.5 kw	4.9 kw
OVERALL DIMENSION	W 1030 mm L 4051 mm H 1000 mm	W 1130 mm L 4051 mm H 1000 mm	W 1230 mm L 4051 mm H 1000 mm

Also available in 400 mm & 900 mm

## OPTIONALS

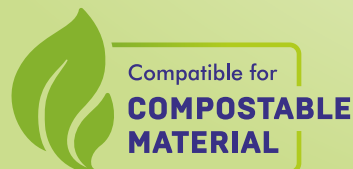
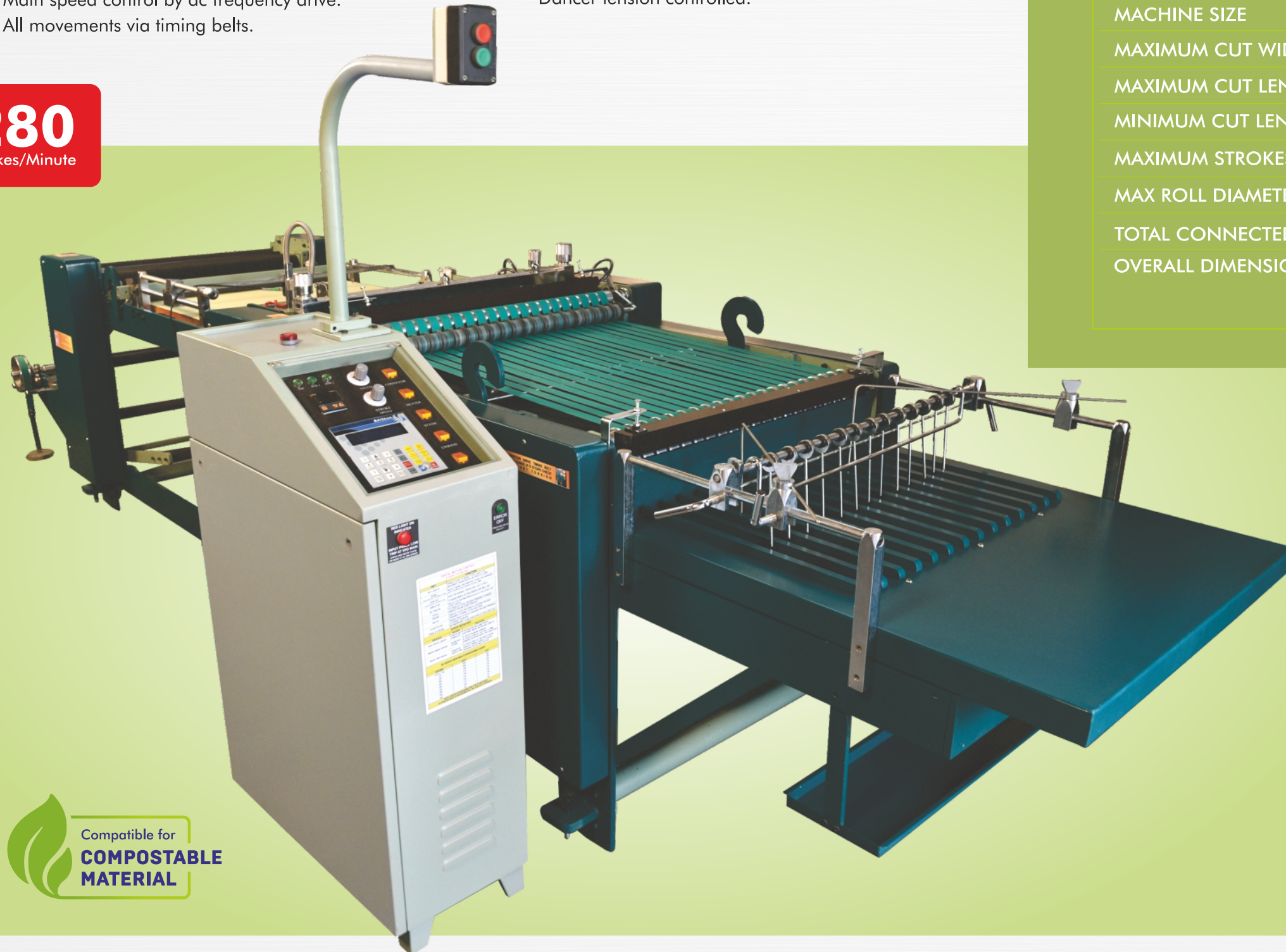
- Punch Options: Online D-Punch / Euro / Butterfly / Round Hole
- Multiple punch hole for Nursery Bag
- Flap, Tape & Bottom Gusset Combination Attachment
- Continuous Perforation with Rotary Blade
- Continuous Rotary Knurl Seal
- BOPP Bag Attachments
- Pneumatic Seal Station for Double Seal / Wide Seal
- Hot Melt glue dispensing system for courier bags
- Corner Seal / Trim (V-Shape) for Shrink Film
- Sheet folder - Online / Offline (Option for Header insert with Rotary Knurl Seal & Bottom Gusset)
- Perforation sealer

# NEW HIGH-SPEED SIDE SEAL

## HIGHLIGHTS:

- Microprocessor controlled.
- Set length on keypad drawn by servo.
- Mark sensor with colour changing light for critical job.
- Sealer/cutter top stop logic. (not in case of power failure)
- Unwind speed synchronized with stroke and size.
- Main speed control by ac frequency drive.
- All movements via timing belts.
- Minimum maintenance.
- Vibration free working.
- Easy setting. (all adjustments can be done from outside)
- Conveyor drive by timing belt.
- Dancer tension controlled.

**280**  
Strokes/Minute



## STANDARD ACCESSORIES:

One antistatic with 4 electrodes, pre settable counter, temp. Controller & electricals housed in a control panel assembly.

## SPECIFICATIONS:

MODEL	SS+ SRV 600	SS+ SRV 700
MACHINE SIZE	600 mm	700 mm
MAXIMUM CUT WIDTH	500 mm	600 mm
MAXIMUM CUT LENGTH	600 mm	600 mm
MINIMUM CUT LENGTH	65 mm	65 mm
MAXIMUM STROKES	280/min	280/min
MAX ROLL DIAMETER	700 mm	700 mm
TOTAL CONNECTED LOAD	6.5 kw	6.7 kw
OVERALL DIMENSION	W 1030 mm L 4051 mm H 1000 mm	W 1130 mm L 4051 mm H 1000 mm

Also available in 400 mm

## OPTIONALS

- Punch Options: Online D-Punch / Euro / Butterfly / Round Hole
- Multiple punch hole for Nursery Bag
- Flap, Tape & Bottom Gusset Combination Attachment
- Continuous Perforation with Rotary Blade
- Continuous Rotary Knurl Seal
- BOPP Bag Attachments
- Pneumatic Seal Station for Double Seal / Wide Seal
- Hot Melt glue dispensing system for courier bags
- Corner Seal / Trim (V-Shape) for Shrink Film
- Sheet folder - Online / Offline (Option for Header insert with Rotary Knurl Seal & Bottom Gusset)
- Perforation sealer

# BSSS SERVO COMBO

Machine specially designed for Hanger Bags (multi pocketed bag) with a combination of Bottom and Side Seal. Hot Cutter actuation control on Keypad. Machine can be used for vest bags (Jhabla) with added strength for Hot edge cut/seal.

## HIGHLIGHTS:

- Microprocessor controlled.
- Set length on keypad drawn by servo.
- Mark sensor with color changing light for critical job.
- Sealer/cutter top stop logic. (not in case of power failure)
- Unwind speed synchronized with stroke and size.
- Main speed control by ac frequency drive.
- Magnetic bag guides.



## STANDARD ACCESSORIES:

One antistatic with 4 electrodes, pre - settable counter, temp. controller & electrical housed in a control panel assembly.

## SPECIFICATIONS:

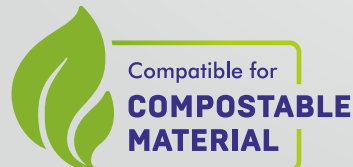
MODEL	BSSS COMBO 600	BSSS COMBO 700
MACHINE SIZE	600 mm (24")	700 mm (27.5")
MAXIMUM CUT WIDTH	508 mm (20")	610 mm (24")
MAXIMUM CUT LENGTH	600 mm	600 mm
MAXIMUM STROKES	180/min	180/min
MAX REEL DIAMETER	800 mm	800 mm
TOTAL CONNECTED LOAD	4.75 kw (6.33HP)	5.5 kw (7.33HP)
OVERALL DIMENSION	W 1237 mm L 3953 mm H 1412 mm	W 1337 mm L 3953 mm H 1412 mm

# DD SERVO 2L 900

Double Decker Bottom sealing cutting machine with 2 individual unwinders. Liner bag up till 32" can run 2 lines.

## HIGHLIGHTS:

- Microprocessor controlled.
- Draw length by Panasonic Servo.
- Silicon sealing roller driven by Servo.
- All motion through timing belt.
- Sealer/cutter top stop logic. (not in case of power failure)
- Both Unwinder speed synchronized with stroke and size.
- All motors driven by ac frequency drive.



## STANDARD ACCESSORIES:

One antistatic with 4 electrodes, pre-settable counter, temp. controller & electrical housed in a control panel assembly.

## SPECIFICATIONS:

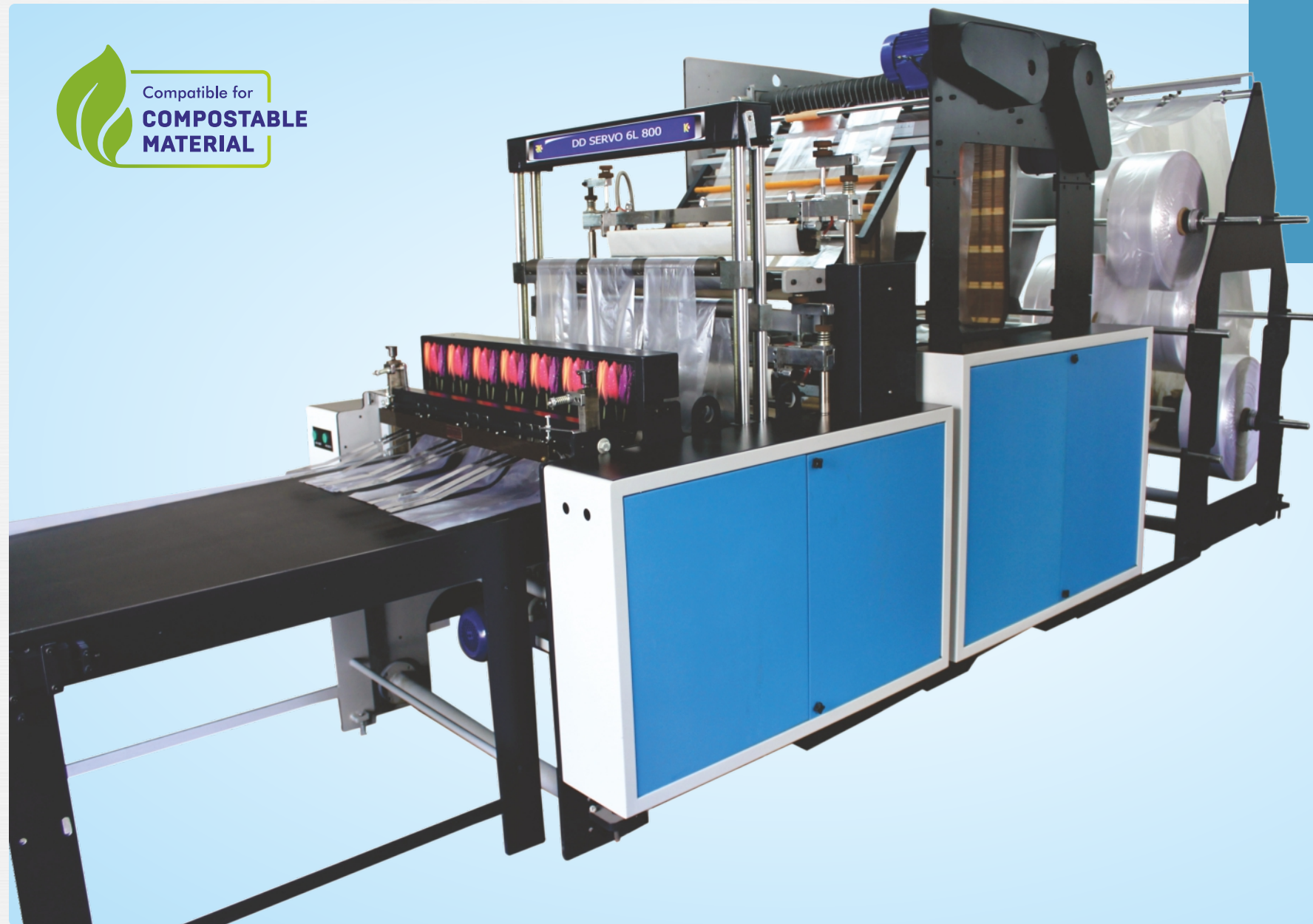
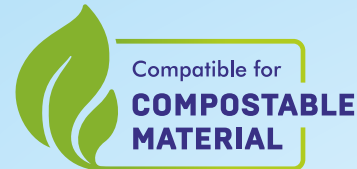
MODEL	DD SERVO 2L 900
MACHINE SIZE	900 mm (36")
MAXIMUM CUT WIDTH	800 mm (31.5")
MAXIMUM CUT LENGTH	1800 mm
MAXIMUM STROKES	100/min
MAX ROLL DIAMETER	800 mm
TOTAL CONNECTED LOAD	9 kw (12HP)
OVERALL DIMENSION	W 1604 mm L 4427 mm H 1799 mm

# DD SERVO 6L 800

Double Decker Bottom Sealing cutting machine with 6 individual unwinders. Max 9" x 6 Lines, 12" x 4 lines and 29" x 2 Lines can run at a time.

## HIGHLIGHTS:

- Microprocessor controlled.
- Draw length by Panasonic Servo.
- Silicon sealing roller driven by Servo.
- All motion through timing belt.
- Sealer/cutter top stop logic. (not in case of power failure)
- All 6 Unwinder speed synchronized with stroke and size.
- All motors driven by ac frequency drive.



## STANDARD ACCESSORIES:

One antistatic with 6 electrodes, Pre-settable counter, Temperature counter & electrical housed in a control panel assembly.

## SPECIFICATIONS:

MODEL	DD SERVO 6L 800
MACHINE SIZE	800 mm (31.5")
MAXIMUM CUT WIDTH	711 mm (28")
MAXIMUM CUT LENGTH	1800 mm
MAXIMUM STROKES	120/min
MAX ROLL DIAMETER	800 mm
TOTAL CONNECTED LOAD	9 kw (12HP)
OVERALL DIMENSION	W 1504 mm L 4955 mm H 1880 mm

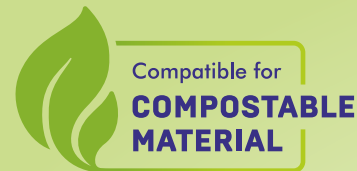
# COURIER BAG MAKING MACHINE

## INTRODUCTION:

A multifunction, very easy to operate automatic courier bag making machine, can also be used to run BOPP & other side seal jobs.

## HIGHLIGHTS:

- A complete automatic microprocessor controlled setup to make printed/plain courier bag in a single process.
- Hot melt glue auto start/stop with release liner sensor.
- Auto POD sealer contact / release.
- No expert operator required.
- Unwind speed synchronization with stroke & size.
- Minimum maintainance



## STANDARD ACCESSORIES:

One antistatic with 4 electrodes, pre settable counter, temp. Controller & electricals housed in a control panel assembly.

## SPECIFICATIONS:

MODEL	CB 700
MAXIMUM CUT WIDTH	600 mm
MAXIMUM CUT LENGTH	600 mm
MAXIMUM SHEET ROLL DIAMETER	700 mm
MAX POD ROLL DIAMETER	500 mm
MAX SPEED W/PSS & POD	210 Stroke/min 100 Stroke/min
TOTAL CONNECTED LOAD	11.5 KW
DIMENSION	W-1650 X H-2200 X L-6150
MOTOR AC CONVEYOR MAIN WITH GEARBOX	0.75 HP 1 HP
UNWIND SERVO	2 HP 1 KW
HOT MELT GLUE	VALCO MELTON

## OPTIONALS

- 2<sup>nd</sup> glue line.
- Centre perforation.
- 2<sup>nd</sup> POD sealer for overlapping POD type of courier.
- Flap opening for converting courier bags from tube form (POD stuck with BOPP self adhesive tape)
- Pneumatic Sealing station for extra seal line (temper proof sealing)
- Intermittent gluing for printed bags.



# MULTIPURPOSE OFFLINE SHEET FOLDER

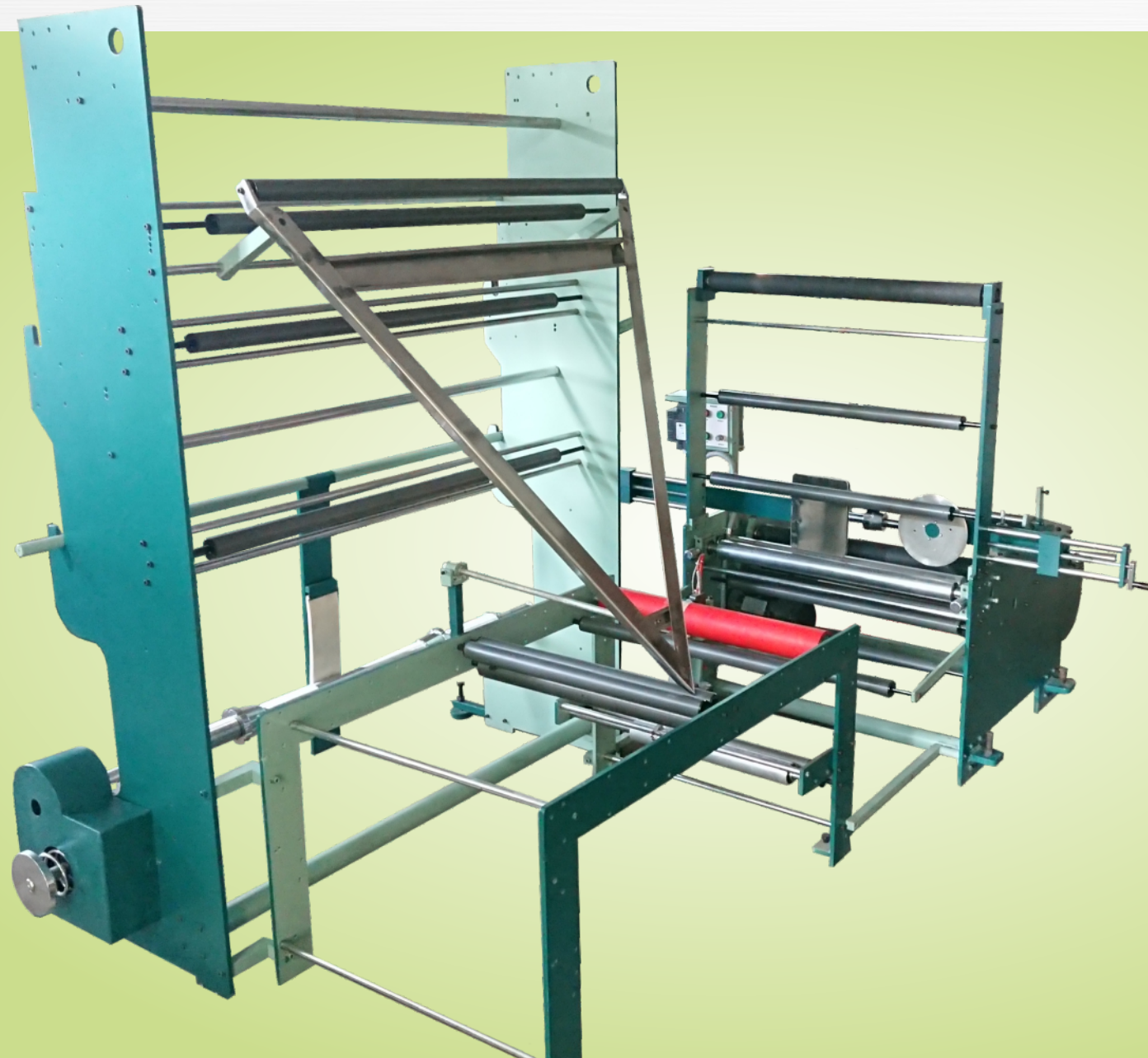
## INTRODUCTION:

A robust folder, simple to use with multiple options:

- COURIER BAG PRE-PREPERATION
- Bread Bag
- Diaper Bag
- BOPP / HM / LD / PP - Sheet folding.
- Paper folding & Sealing
- C Type Fold.
- Double Fold.

## HIGHLIGHTS:

- Folding arrow made of SS & hard anodised aluminum idler for path.
- Simple study design with perfection for accurate results at high speed.
- Folding & rewinding structure on 12 mm heavy-duty steel plates.
- Vibration free working.
- Balanced nip rollers.
- Winder driver by AC Motors / VFD.
- Nip roll & winder drive by timing belt / pulley.
- Low maintenance.



## SPECIFICATIONS:

MODEL	SF 1200
SPEED	108 MTR/MIN
MAXIMUM CUT SIZE	1200 mm
MAXIMUM CUT WIDTH	1150 mm
MAXIMUM SHEET ROLL DIAMETER	700 mm
MOTOR / DRIVE	2 HP
TOTAL CONNECTED LOAD W / ROTARY SEAL	1.5 KW 1.6 KW
TOTAL CONNECTED LOAD W / CONTINUOUS SEALER	
DIMENSION	L-3250 X W-1650 X H-2200
W / BOTTOM GUSSET	L-3250 X W-2150 X H-2200
WEIGHT W / BOTTOM GUSSET	800 kg

## OPTIONALS

- Bottom gusset
- Side gusset in tube (Bread Bag)
- Continuous top seal.
- Header insert with rotary knurl seal.
- CB POD sealing for courier bag.
- HMG for courier bag / security bags.



CONVERT INTO OFFLINE  
GUSSETING M/C & C FOLD  
M/C BY ADDING ATTACHMENT

# PAPER MAILER BAG MACHINE

A multifunction, very easy to operate automatic paper mailer bag making machine, can also be used for normal bottom seal jobs.

## HIGHLIGHTS:

- Microprocessor controlled.
- Set length on keypad drawn by servo.
- Mark sensor with color changing light for critical job.
- Sealer/cutter top stop logic. (not in case of power failure)
- Unwind speed synchronized with stroke and size.
- Main speed control by ac frequency drive.
- Magnetic bag guides.
- Hot melt glue auto start/stop with release liner sensor.
- Side guide in folding device for better adjustment of paper flapiness

## STANDARD ACCESSORIES:

One antistatic with 4 electrodes, pre settable counter, temp. Controller & electricals housed in a control panel assembly. Valco Melton make hot melt dispensing machine.

## SPECIFICATIONS:

MODEL	PAPER CB 700
MACHINE SIZE	700 mm (27.5")
MAXIMUM CUT WIDTH	610 mm (24")
MAXIMUM CUT LENGTH	1300 mm
MAXIMUM STROKES	90/min
MAX ROLL DIAMETER	700 mm
TOTAL CONNECTED LOAD	6.5 kw (8.2HP)
OVERALL DIMENSION	W 5480 mm L 2000 mm H 2200 mm



## OPTIONALS

- System for using machine for normal bottom seal jobs.
- Air shaft for folder.
- Intermittent gluing for printed bags.

# SHEET TUBE TWIST

## INTRODUCTION:

Sheet To Tube Conversion Machinery Via Heat Seal For Marginless Seal (Side Seal Type) With Online Twist Gusset. For HM/LLDPE/PP/ CPP/BOPP.

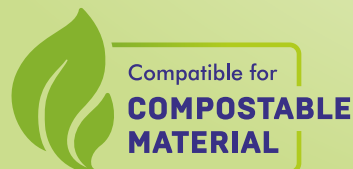
A robust machine with a simple design for easy settable operations, extremely user friendly.

## HIGHLIGHTS:

- Folding arrow made of SS & hard anodised aluminum idler for path.
- Simple study design with perfection for accurate results at high speed.
- Folding & rewinding structure on 12 mm heavy-duty steel plates.
- Vibration free working.
- Balanced nip rollers.
- Winder driver by AC Motors / VFD.
- Nip roll & winder drive by timing belt / pulley.
- Low maintenance.

## SPECIFICATIONS:

MODEL	STT 500
SPEED	108 MTR/MIN
MAX SHEET WIDTH	PLAIN FOLDING -1150MM WITH SEAL -1000MM WITH GUSSET - 700MM(13" TUBE)
MAX SHEET ROLL DIA	700 MM
MOTOR/DRIVE	2 HP
CONNECTED LOAD	3 KW
DIMENSIONS (in mm)	L-3500 X W-2100 X H-2200
WEIGHT	950 kg



## OPTIONALS

- Electronic braking system.
- Airshaft
- Webaligner